



**OPTIMUM
ARMS**

THE WISE CHOICE

**USER MANUAL FOR
SPECIAL PATENTED FOLDING DESIGN
OP TAC 200 SERIES SEMI-AUTO SHOTGUN**



This owner's manual contains valuable operating and safety information. Read and understand the manual fully before handling or operating this firearm. This manual should accompany the firearm at all times, and be transferred with it on change of ownership.

THANK YOU
THIS BOOKLET WILL GUIDE YOU THROUGH HANDLING THIS FIREARM SAFELY
PLEASE NOTE: CHANGES MAY BE MADE WITHOUT NOTICE

Your shotgun features an innovative and unique design. With regular care and cleaning, your firearm will serve you for many years. This firearm has special patented folding design for easy storage, transport, quick deployment, and manufactured from high-quality components.

Please read and understand all the directions and instructions in this Manual to guarantee the best performance and a safe shooting experience.

Maintain your firearm properly in accordance with these instructions so it will remain safe and perform properly.

Always remember that you are using a firearm; always follow all safety rules and be aware that it is your responsibility to share your knowledge, and educate others in the safe use of this firearm.

Before firing a cartridge, learn the parts of your firearm and understand how it operates. Please read this manual carefully and enjoy your firearm safely.

MAINTENANCE INSTRUCTIONS:

1) ANY CHANGES MADE TO YOUR SHOTGUN WILL VOID THE WARRANTY OF YOUR SHOTGUN AND MAY ALSO BE ILLEGAL IN YOUR COUNTRY

This shotgun was built to a proven and tested design and manufactured with care. It must **NEVER** be altered or changed. Changing or altering any part of your shotgun may result in serious injuries to you or others, and is **NOT RECOMMENDED** by the manufacturer.

Any changes made to your shotgun will void the warranty of your shotgun and may also be illegal in your country.

2) PROPER CARE AND STORAGE

Regular care and cleaning of your firearm is key to its proper functionality and reliability. **ALWAYS** make sure that the firearm is **UNLOADED** before you start the cleaning process.

THE RESPONSIBILITIES OF THE USER

Be aware that, as an owner of a firearm, you are responsible for ensuring the safety of yourself, your shooting partners, observers, and the environment. It is also your responsibility as the owner/user to ensure that your firearm is in a safe and functioning condition before use. Ensuring that the barrel is free from any cleaning fluids or obstructions, and that the action is clean and free from any defects before use.

DISCLAIMER

This firearm is sold with the understanding that the buyer will obey all applicable domestic laws, therefore Manufacturer/Importer/Dealer is not responsible for death or injuries caused by incorrect or irresponsible use.

THE MANUFACTURER DOES NOT ACCEPT ANY RESPONSIBILITY FOR DAMAGE DUE TO THE FOLLOWING CAUSES:

- 1) INCORRECT OR IRRESPONSIBLE USE OF THE FIREARM**
- 2) USE OF INCORRECT GAUGE AMMUNITION OR RELOADED, DAMAGED OR IMPROPER CARTRIDGES**
- 3) INSUFFICIENT AND/OR INCORRECT MAINTENANCE OR CLEANING WHICH CAUSES TO DAMAGE OR WEAR**

- 4) SALE CONTRARY TO APPLICABLE LAWS AND REGULATIONS
- 5) CHANGING OR CONVERSION OF THE FIREARM'S ORIGINAL DESIGN, OPERATING MECHANISM, ACCESSORIES, MAGAZINES OR MECHANICALS
- 6) CARELESS, DANGEROUS OR CRIMINAL USE
- 7) USING THE FIREARM WITHOUT FIRST READING, UNDERSTANDING, AND FOLLOWING ALL SAFETY RULES
- 8) ANY OTHER USE OR ACTION THAT IS BEYOND THE DIRECT CONTROL OF THE MANUFACTURER

IMPORTANT WARNING

- 1) Read the instructions manual completely before using your firearm.
- 2) Always be aware of the handling and functional characteristics of your firearms.
- 3) Always unload your firearm when not in use (remove all cartridges). When stored or not in use, firearms should always be unloaded and move the safety lever to the **WHITE** position to block the trigger of your firearm.

Always remove all cartridges and inspect the chamber to ensure your firearm is unloaded;

- 1) After shooting
- 2) Before racking or after picking up the firearm
- 3) Before putting the gun into its case
- 4) Any time you are not using your firearm
- 5) Before handing your gun to anyone else
- 6) Before transporting the firearm

4) ALWAYS KEEP YOUR FIREARM POINTED IN A SAFE DIRECTION.

This ensures you do not injure yourself or anyone else.

5) ALWAYS STORE YOUR FIREARM OUT OF REACH OF CHILDREN OR OTHER UNAUTHORIZED PEOPLE.

There are many ways of keeping your firearms locked and stored safely and securely. Always secure your firearm in accordance with applicable laws in your area and always unload and then lock the firearm when not in use or whenever it will be unattended.

6) ALWAYS OBEY ALL LAWS REGARDING OWNERSHIP, TRANSPORT, AND SHOOTING YOUR FIREARM.

Never point your firearm at a person. Do not harm any person or damage any public property.

7) IF YOUR FIREARM DOES NOT FIRE AFTER PULLING THE TRIGGER: STOP, WAIT A MINUTE, AND USE EXTRA CAUTION WHEN OPENING THE BOLT.

If your firearm did not fire after pulling the trigger **STOP!** Keep the firearm pointed in a safe direction, and apply the safety by moving the safety lever to the white position. Wait 60 seconds. Carefully open the bolt by pulling the cocking handle and eject the shell in a safe direction. Always remember when you experience a misfire, your firearm is still loaded and could fire at any time (a "hang fire").

8) ALWAYS TREAT YOUR FIREARM AS IF IT IS LOADED, EVEN WHEN THE SAFETY IS ON.

Always keep your finger away from the trigger unless you are on target and prepared to shoot. Never forget that even with safety **ON**, you are responsible for the direction your firearm is pointing. Do not count on a mechanical device.

9) The firearm must never be altered. The manufacturer does not recommend the use of any spare parts or accessories and magazines other than those included. If you need magazines, spare parts, or repair, contact our authorized distributor in your country.

10) ENSURE THE BARREL IS NOT PLUGGED OR OBSTRUCTED BEFORE YOU LOAD YOUR GUN.

The barrel should not have any residue from bore cleaning solvent or oil, or any other foreign material inside the bore, chamber, or choke. If the barrel is blocked or otherwise obstructed, even partially, this may cause bulging and/or a breech explosion and/or a split barrel. If you feel a strange recoil or the report sounds unusually loud or soft **STOP SHOOTING IMMEDIATELY** and check the barrel for obstructions and bulges. **NEVER** try to clear an obstruction in your barrel by firing another shell! **ANY PARTIAL OR COMPLETE BORE OBSTRUCTION** can cause serious injury or death to the shooter or bystanders. The serial number is engraved on the firearm. Every firearm has a unique number. This number is used for legal and warranty matters.

FOLDING / UNFOLDING THE FIREARM

- 1) Check the surroundings and **ALWAYS** keep your firearm pointed in a safe direction. **BE SURE** the firearm is unloaded
- 2) Push the safety into the ON position
- 3) Pull back the rear sight button for folding up the shotgun



- 4) While opening or closing your firearm, do not insert any foreign material between the upper and lower parts of the firearm. Be careful to keep fingers and other body parts clear of the action when opening or closing the action.
- 5) You can fully open the action of your firearm to use less space during the safe and legal transportation of your unloaded firearm.

DISASSEMBLY OF THE FIREARM

- 1) Check the surroundings and **ALWAYS** keep your firearm pointed in a safe direction. **BE SURE** the firearm is unloaded.

2) Remove the magazine cap.

3) Pull the forend forward.



4) Unscrew and remove the barrel nut.

5) Remove the charging handle and then pull the barrel, bolt, bolt carrier forward.





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